Service Manual

THE FISHER





KM-60

and Factory-Wired KM-61

FISHER RADIO CORPORATION . LONG ISLAND CITY 1 . NEW YORK

ALIGNMENT WITHOUT INSTRUMENTS

- Plug the power cord into a wall outlet and turn the power switch ON. While waiting for the tubes to heat up, read through the entire alignment procedures to familiarize yourself with it.
- Connect a twin-lead folded dipole antenna to the "DIST" (distant) antenna terminals at the back of the KM-60.
 Set the meter switch to position 2.
- 3. While watching the meter, tune the FISHER KM-60 from one end of the dial to the other. When it is tuned to a station, the meter pointer will move upscale (clockwise) toward "5". Tune in a station that gives a reading between 1 and 2 on the meter scale. If all stations give meter readings greater than 2½, coil up part of the dipole antenna or disconnect one of the antenna terminals, while watching the meter, to reduce the signal strength. If none of the stations produce a meter reading greater than 1, connect the KM-60 to an outdoor rooftop antenna.
- 4. Use a hex alignment tool to carefully adjust the limiter coil from the top of the chassis by rotating the tool clockwise. If the meter reading decreases (moves toward zero) rotate the tool counter-clockwise. Continue adjusting until the meter pointer stops moving upscale (toward 5) and starts to move back downscale. The correct adjustment is for maximum meter reading.
- 5. Next, use the other (flat-edge) alignment tool and adjust the 3rd IF transformer for maximum meter reading just as you did the limiter coil. First adjust the transformer from underneath the chassis. After reaching a "peak," adjust it from the top of the chassis for a peak reading.
- 6. Next, adjust the 2nd IF transformer. However, it may not be possible to "peak" this transformer properly. When the signal becomes strong enough the 3rd and 4th IF — limiter stages will begin to "limit" so that further increases in signal strength will no longer cause higher meter readings.
- 7. Adjust the 2nd IF transformer from underneath the chassis and then adjust it from the top. As before, adjust for a peak reading. Should the adjustment not change the reading, as indicated above, proceed to the next step.

- 8. Turn the meter switch to Position 1. Now carefully adjust the tuning knob to be sure the KM-60 is still tuned to the station—a slight touch-up may increase the meter reading.
- 9. Now it is necessary to re-adjust the limiter coil, 3rd IF transformer and 2nd IF transformer for maximum reading, using the same procedure as before. Begin first by adjusting the limiter coil, then proceed as follows:
 - A. Adjust the 3rd IF transformer from underneath the chassis.
 - B. Adjust the 3rd IF from the top of the chassis.
 - C. Adjust the 2nd IF from underneath the chassis.
 - D. Adjust the 2nd IF from the top of the chassis.
- 10. Next with the tuning knob, tune the KM-60 between stations in order to pick-up hiss. This noise will result in a slight meter reading. Now, use this noise to "touch-up" the adjustments of the transformers and limiter coil. Adjust for maximum meter reading, as follows:
 - A. The limiter coil.
 - B. The 3rd IF transformer from underneath the chassis.
 - C. The 3rd IF transformer from the top of the chassis.
 - D. The 2nd IF transformer from underneath the chassis.
 - E. The 2nd IF transformer from the top of the chassis.
 - F. The 1st IF transformer from underneath the chassis, through the hole on the front-end bottom cover.
 - G. The 1st IF transformer from the top of the chassis.
- 11. Finally turn the meter switch to position 2. Use a hex alignment tool to adjust the ratio-detector transformer from underneath the chassis for maximum meter reading. Then use the hex tool to adjust the ratio-detector transformer from the top of the chassis for maximum reading.
- 12. Turn the meter switch to position 1 this is the normal "tuning" position and tune the KM-60 to a strong local station. This should cause a meter reading between 3 and 5. This completes the alignment of the FISHER KM-60. However, it may well be worth while to repeat the "noise alignment" procedure, particularly where the tuner will not be used in a metropolitan area or if it is desired to listen to stations more than 20 miles away. Simply leave the meter in switch position 1 and repeat steps 10, 11 and 12.

ALIGNMENT PROCEDURE

Read These Instructions With Extreme Care Before Attempting Alignment.

Test Equipment:

FM Signal Generator, DC VTVM, Oscilloscope.

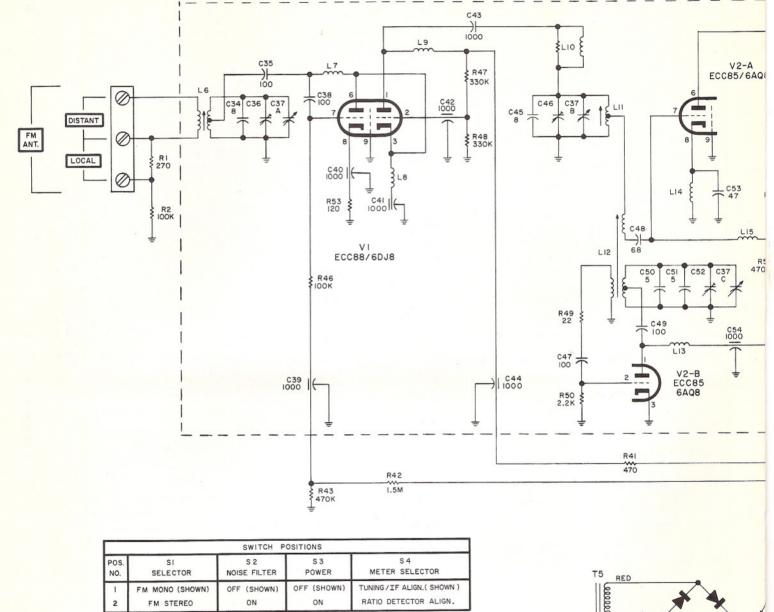
Chassis:

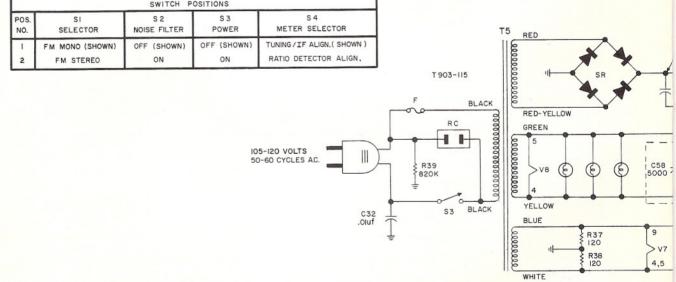
1 — For the entire alignment procedure, set the Selector Switch to Mono position, and all level controls to maximum.

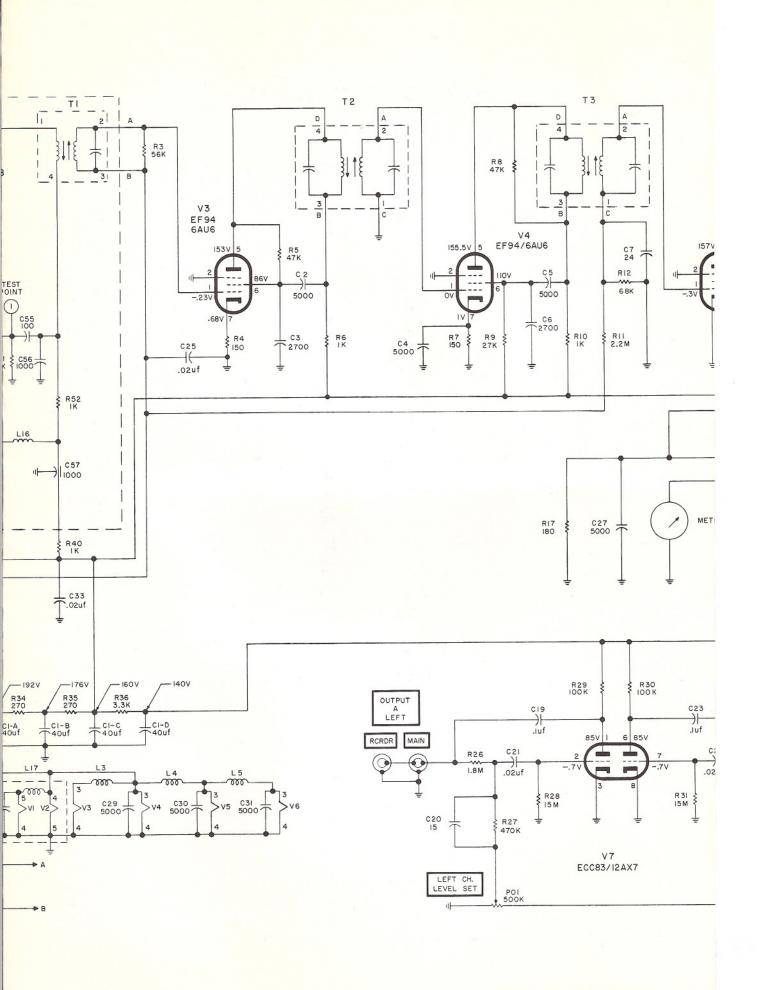
- 2 Turn the Tuning knob maximum counterclockwise. (Dial pointer should line up with calibration mark at the beginning of the dial. Reset the dial pointer if necessary.)
- 3 Allow the tuner and test equipment at least 5 minutes warm-up time. Adjust the line voltage for 117 volts AC 50-60 cps. Use fully insulated tools: a small screw-driver for trimmer capacitors C52, C46, and C36, a K-Tran tool for T1, T2 and T3; a hex tool for L1, T5, L6, L11 and L12.

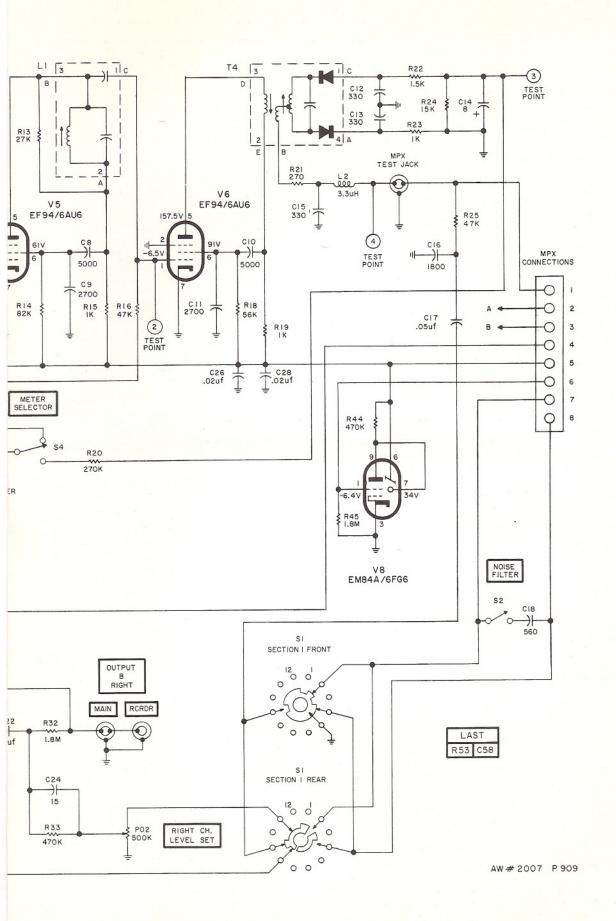
STEP	DIAL	SIGNAL GENERATOR			DC VTVM	ADJUST	INDICATION	
		GENERAL COUPLING	FREQ.	MOD.				
1	Set dial pointer for	To ungrounded V2 tube shield	10.7 MC	None	Through 220K to Test Point 2	T1, T2,T3 top and bottom and top L1	Maximum negative voltage below 5 volts.	
2	extreme C.C.W. position		10.7 MC	None	Test Point 3	T4 top and bottom	Maximum negative voltage below 10 volts.	
3	90 MC	Two 120 ohm carbon resistor in series	90 MC	±22.5 KC deviation at 400 cps.	Through 220K to Test Point 3	First L12 than L11 and L6	Adjust for maximum negative	
4	106 MC	with generator leads to antenna terminals marked DIST	106 MC	±22.5 KC deviation at 400 cps.	Through 220K to Test Point 2	First C52 than C46 and C36	voltages and check for sine wave-form.	

SCHEMATIC DIAGRAM









ALIGNMENT INSTRUCTIONS . MULTIPLEX SECTION

	GENERATOR			INDICATOR	ALIGNMENT			
STEPS	CONNECTION	AUDIO FREQUENCY	RF MODU- LATION	TYPE & CONNECTION	ADJUST	INDICATION	NOTES	
1	Audio oscillator connected to lug 1	80 KC-1 volt	None	AC VTVM to junction of C210 and R228	L100 (Use hex alignment tool)	Minimum voltage		
2	Multiplex generator audio output to lug 1 (See Note 1)	19 KC (±5 cps) pilot tone, 100 mv	None	DC VTVM to T.S.P. 101	Z100 top and bottom (Use hex alignment tool)	Maximum voltage	1	
3	Same as Step 2	19 KC pilot tone, 50 mv	None	Scope horiz. input to 19 KC output of gen.; vert. input to junction of C216 and R209. External sweep	Z101 (Use K-tran alignment tool)	Stable 2:1 Lissajous pattern. Disregard phase of pattern	1	
4	Same as Step 2	19 KC	None	Same as Step 3	Vary generator 19 KC output from 50 to 200 mv	Lissajous pattern should remain stationary over the entire 150 mv range	1, 2	
5	Same as Step 2	1000 cps on left (A) channel only, 1 volt rms (2.8 P-P)	None	AC VTVM and scope vert, input to channel A output lug. Internal sweep, DC VTVM to T.S.P. 101	Z100 top (Use hex tool)	Maximum indication on AC VTVM. Clean 1000 cps waveform on scope	1, 3	
6	Same as Step 2	1000 cps on right (B) channel only, 1 volt rms (2.8 P-P)	None	Same as Step 5	MPX separation R215	Minimum reading on AC VTVM should be at least 33 db below reading obtained in Step 5	1	
7	Same as Step 2	Same as Step 6	None	Move scope input and AC VTVM to channel B output lug		Note and record voltage reading on AC VTVM	1	
8	Same as Step 2	1000 cps on left (A) channel only, 1 volt rms (2.8 P-P)	None	Same as Step 7		AC VTVM reading should be at least 33 db below reading observed in Step 7	1	
9	Same as Step 2	8000 cps on right (B) channel only, 1 volt rms (2.8 P-P)	None	Same as Step 7		AC VTVM reading should be the same as observed in Step 7	1	
10	Same as Step 2	8000 cps on left (A) channel only, 1 volt rms (2.8 P-P)	None	Same as Step 7		AC VTVM reading should be at least 18 db below reading observed in Step 9	1	
11	Repeat Steps 9 and 10 with scope and AC VTVM connected to channel A output lug, but start with 8000 cps applied to left channel for first reading, then switch to right channel for second reading.							
12	Multiplex generator RF output to 300-ohm antenna terminals	1000 cps on left (A) channel only	100% (75 KC Dev.) No pre- emphasis	Move scope input and AC VTVM to channel A output lug		Note and record voltage reading on AC VTVM	4	
13	Same as Step 12	1000 cps on right (B) channel only	Same as Step 12	Same as Step 12	R215	Minimum reading on AC VTVM should be at least 33 db below reading observed in Step 12	4	
14	Same as Step 12	8000 cps on left (A) channel only	Same as Step 12	Same as Step 12		AC VTVM reading should be 10 db below reading observed in Step 12	4	
15	Same as Step 12	8000 cps on right (B) channel only	Same as Step 12	Same as Step 12		AC YTVM reading should be 28 db below reading observed in Step 12	4	

NOTE: The above procedure is based on the use of the FISHER Model 300 Multiplex Generator.

1 — In steps 2 through 11, the audio output of the Multiplex Generator should be connected to lug 1 of the multiplex sub-chassis through a 12,000 ohm, ½-watt, carbon resistor, and a 180 uuf capacitor should be connected between lug 1 and ground. The wiring from the MPX TEST jack on the main chassis to lug 1 must be disconnected during Steps 2 through 11.

2 — The vertical amplitude of the Lissajous pattern will increase slightly

as the generator output is increased. This is a normal occurrence.

3 — If DC VTVM reading falls below —9 volts when maximum reading is obtained on the AC VTVM, readjust bottom of Z100, then repeat Step 5. Repeat this procedure until maximum AC VTVM reading is obtained with DC VTVM reading greater than —9 volts.

4 — Tune the FISHER to the RF output frequency of the Multiplex Generator.

PARTS DESCRIPTION LIST

	CAPACITORS		R6	Composition, 1K	RC20BF102K
	10 % tolerance for all fixed capacitors,	unlass athanusias	R7	Composition, 150	RC20BF151K
	noted or marked GMV (guaranteed n		R8	Composition, 47K	RC20BF473K
	All capacitors not marked uf are pF (R9	Composition, 27K	RC20BF273K
C b . 1	and the first of the first of the second	The second secon	RIO	Composition, 1K	RC20BF102K
Symbol	Description	Part No.	R11	Dep. Carbon, 2.2M, 5 % , 1/3 W	R33DC225J
CI	Electrolytic, 4 Section:	C670-125B	R12	Composition, 68K	RC20BF683K
	A — 40uf, 300V		R13 R14	Composition, 27K	RC20BF273K
	B — 40uf, 300V		R15	Composition, 82K Composition, 1K	RC20BF823K
	C — 40uf, 250V		R16	Dep. Carbon, 47K, 5 % , 1/3 W	RC20BF102K R33DC473J
	D — 40uf, 250V		R17	Composition, 180, 5 %	RC20BF181J
C2	Ceramic, 5000, +80 —20 %, 500V		R18	Composition, 56K	RC20BF563K
C3	Ceramic, 2700, 1000V	C50072-17	R19	Composition, 1K	RC20BF102K
C4, 5	Ceramic, 5000, +80 —20 %, 500V		R20	Dep. Carbon, 270K, 5 %, 1/3 W	R33DC274J
C6 C7	Ceramic, 2700, 1000V	C50072-17	R21	Composition, 270, 5 %	RC20BF271J
C8	Ceramic, 24, 5 %, N150, 1000V Ceramic, 5000, +80 -20 %, 500V	C50070-8 C50089-6	R22	Composition, 1.5K, 5 %	RC20BF152J
C9	Ceramic, 2700, 1000V	C50072-17	R23	Composition, 1K, 5 %	RC20BF102J
C10	Ceramic, 5000, +80 —20 %, 500V		R24	Dep. Carbon, 15K, 5 % , 1/3 W	R33DC153J
C11	Ceramic, 2700, 1000V	C50072-17	R25	Dep. Carbon, 47K, 5 % , 1/3 W	R33DC473J
C12, 13		C50072-1	R26	Dep. Carbon, 1.8, 5 % , 1/3 W	R33DC185J
C14	Electrolytic, 8uf, 50V	C629-138	R27	Dep. Carbon, 47K, 5 % , 1/3 W	R33DC474J
C15	Ceramic, 330, 1000V	C50072-1	R28	Composition, 15M	RC20BF156K
C16	Ceramic, 1800, 1000V	C50072-8	R29, 30	Dep. Carbon, 100K, 5 % , 1/3 W	R33DC104J
C17	Ceramic, .05uf, +80 - 20 %; 100		R31	Composition, 15M	RC20BF156K
C18	Ceramic, 560, 1000V	C50072-14	R32	Dep. Carbon, 1.8M, 5 % , 1/3 W	R33DC185J
C19	Mylar, .1uf, 250V	C50197-54	R33	Dep. Carbon, 470K, 5 % , 1/3 W	R33DC474J
C20	Ceramic, 15, N75, 1000V	C50070-18	R34, 35	Glass, 270, 3W	RPG3W271K
C21, 22		C50089-4	R36 R37, 38	Composition, 3.3K	RC20BF332K
C23	Mylar, .1uf, 250V	C50197-54	R39	Composition, 120 Compostion, 820K	RC20BF121K
C24	Ceramic, 15, N75, 1000V	C50070-18	R40	Composition, 1K	RC20BF824K
C25	Ceramic, .02uf, +80 —20 % , 500V		R41	Composition, 470	RC20BF102K RC20BF471K
C26	Ceramic, .02uf, GMV, 1000V	C50071-6	R42	Dep. Carbon, 1.5M, 5 % , 1/3 W	R33DC155J
C27	Ceramic, 5000, +80 —20 %, 500V		R43	Dep. Carbon, 470K, 5 % , 1/3 W	R33DC474J
C28	Ceramic, .02uf, GMV, 1000V	C50071-6	R44	Composition, 470K	RC20BF474K
C29, 30		CE0000 4	R45	Dep. Carbon, 1.8M, 5 % , 1/3 W	R33DC185J
31 C32	Ceramic, 5000, +80 —20 %, 500V		R46	Composition, 100K	RC20BF104K
C33	Molded, .01uf, 20 % , 600V Ceramic, .02uf, GMV, 1000V	C2747 C50071-6	R47, 48	Composition, 330K	RC20BF334K
C34	Ceramic, 8±.5, NPO, 500V	CC20CJ080D5	R49	Composition, 22	RC20BF220K
C35	Ceramic, 100, N1500, 1000V	C50070-6	R50	Composition, 2.2K	RC20BF222K
C36	Ceramic, Trimmer	C662-123	R51	Composition, 470K	RC20BF474K
C37	FM, Variable	C726-116	R52	Composition, 1K	RC20BF102K
C38	Ceramic, 100, N1500, 1000V	C50070-6	R53	Composition, 120	RC20BF121K
C39, 40					
41, 42	Ceramic, Feedthru, 1000, GMV	C592-187			
C43	Ceramic, 1000, 1000V	C50072-3		POTENTIOMETERS	
C44	Ceramic, Feedthru, 1000, GMV	C592-187	Symbol	Description	Part No.
C45	Ceramic, 8, ±.5, NPO, 500V	CC20CJ080D5	•		
C46	Ceramic, Trimmer	C662-123	PO1, PO2		R50103-6
C47	Ceramic, 100, N1500, 1000V	C50070-6		A & B Level	
C48	Ceramic, 68, N750, 500V	CC20UJ680K5			
C49	Ceramic, 100, N1500, 1000V	C50070-6		COILS, CHOKES AND TRANS	EODMEDS
C50 C51	Ceramic, 5, ±.5, N220, 500V	CC20RH050D5		COILS, CHOKES AND TRANS	OF ORMERS
C52	Ceramic, 5, ±.5, N150,500V	CC20PJ050D5	Symbol	Description	Part No.
C53	Ceramic, Trimmer Ceramic, 47, N750, 1000V	C662-123 C50070-4	LI	Limiter Coil Assembly	ZZ50210-6Y
C54	Ceramic, Feedthru, 1000, GMV	C592-187	L2	Choke, 3.3 Microhenries	L50066-8
C55	Ceramic, 100, 5 %, N1500, 1000V	C50070-19	L3, 4, 5	Choke, Filament	L520-156
C56	Ceramic, 1000, 1000V	C50072-3	L6	Coil, FM Antenna Assembly	A\$726-122
C57	Ceramic, Feedthru, 1000, GMV	C592-187	L7	Choke, 1 Microhenry	L50066-2
C58	Ceramic, 5000, 20 %, 500V	C50089-1	L8, 9	Choke, .56 Microhenries	L50066-19
	20.2, 2000, 20, 200		L10	Choke, RF	L629-180
	DECICTABL		L11	Coil, FM RF	L726-126
	RESISTORS		L12	Coil, FM Oscillator Assembly	A\$726-123
	In ohms, 10% tolerance, 1/2 watt, of	herwise noted	L13	Choke, 1 Microhenry	L50066-2
	K=Kilohms, M=Megohms.		L14	Choke, .56 Microhenry	L50066-19
Cumbal		Dank N.	L15	Choke, 1 Microhenry	L50066-2
Symbol	Description	Part No.	L16, 17	Choke, 1.2 Microhenries	L50066-3
RI	Composition, 270	RC20BF271K	T1	Transformer, FM IF	ZZ662-117
R2	Composition, 100K	RC20BF104K	T2	Transformer, FM IF	ZZ2987Y *
R3	Composition, 56K	RC20BF563K	T3	Transformer, FM IF	ZZ50210-2Y
R4 R5	Composition, 150	RC20BF151K	T4	Transformer, FM Ratio Detector	ZZ50210-9Y
KJ.	Composition, 47K	RC20BF473K	T5	Transformer, Power	T903-115

PARTS DESCRIPTION LIST

	SWITCHES		C216, 217 Ceramic, .001 uf, GMV, 500V C50089-2
Symbol	Description	Part No.	C218 Ceramic, .005uf, 20 % , 500V C50089-1
S1	Switch, Selector	5909-113	C219 Ceramic, 330, 1000V C50072-1
52	Switch, Filter	5918-114	C220 Ceramic, .005uf, 20 % , 500V C50089-1
53	Switch, Power	\$50358-3	C221, 222 Mylar, .047 uf, 10 % , 250V C50197-52
54	Switch, Meter	5909-114	C223, 224 Ceramic, .001uf, 1000V C50072-3
34			C225, 226 Ceramic, 2200, 1000V C50072-5
	MISCELLANEOUS		RESISTORS AND POTENTIOMETERS
Symbol	Description	Part No.	In ohms, 10% tolerance, ½ watt, unless otherwise
F	Fuse, 1 amp., Slo-Bio	F692-132	noted. K=Kilohms, M=Megohms.
SR	Selenium Rectifier, Bridge Type Meter	SR50279-1 M909-120	Symbol Description Part No.
	Dial Lamps	150082-7	R200 Composition, 22M RC20BF226K
	Meter Lamp, #470F	150002-7	R201 Composition, 4.7K, 5 % RC20BF742J
2000000	Dipole Assembly	AS50227-1	R202 Composition, 15K, 5 % RC20BF135J
Section 2	Audio Cables	AS50004-1	R203 Composition, 10M RC20BF106K
	Dial Pointer	A50242-16	R204 Dep. Carbon, 1 M, 5 %, 1/3 W R33DC105J
-	Meter Lamp Socket	AS909-121	R205 Dep. Carbon, 330K, 5 %, 1/3 W R33DC334J
	Dress Panel	AS909-118	R206 Dep. Carbon, 1M, 5 %, 1/3 W R33DC105J
-	Tube Shield, 7 Pin	E3330	R207 Dep. Carbon, 1.5M, 5 %, 1/3 W R33DC155J
	Tube Shield, 9 Pin	E3287	R208 Dep. Carbon, 22K, 5 %, 1/3 W R33DC223J
	Knob, Tuning	E50325-2	R209, 210,
-	Knob	E50325-1	211, 212 Composition, 33K, 5 % RC20BF333J
	Line Cord	W50023-1	R213, 214 Dep. Carbon, 100K, 5 %, 1/3 W R33DC104J
	Fuse Holder	X1036	R215 Potentiometer, 50K, MPX-separation R50150-4
			R216 Composition, 10M RC20BF106K
_		0010	R217, 218 Dep. Carbon, 18K, 5 %, 1/3 W R33DC183J
P	ARTS LIST MPX CHA	5515	R219, 220 Dep. Carbon, 15K, 5 %, 1/3 W R33DC153J
			R221 Composition, 10M RC20BF106K
	CAPACITORS		R222, 223,
Symbol	Description	Part No.	224, 225 Dep. Carbon, 22K, 5 %, 1/3 W R33DC223J
C200	Ceramic, .01uf, +80 -20 %, 500V	C50089-7	R226, 227,
C201	Ceramic, 680, 1000V	C50072-2	228, 229,
C203	Ceramic, 220, 1000V	C50183-3	230 Dep. Carbon, 1M, 5 %, 1/8 W R12DC105J
C204	Mica, 470, 5 %, 300V	C50332-4	MISCELLANEOUS
C205	Ceramic, 82, N1500, 1000V	C50070-7	
C206	Ceramic, .001uf, GMV, 500V	C50089-2	Symbol Description Part No.
C207	Ceramic, .005uf, +80 -20 %, 500	√ C50089-6	CR100, 101,
C208, 209	Mica, 4700, 5 %, 500V	C50332-5	102, 103 Diode, Type 1112 V-1112
C210	Electrolytic, 1uf, 350V	C50283-3	L100 Coil, Low Pass L50210-30
	Ceramic, .001uf, GMV, 500V	C50089-2	L101 Coil, 5.25 MH, 5 % L50334-1
C213	Ceramic, .05uf, +80 -20 % , 100V		L102, 103 Coil, 20 MH, 5 % L50334-2
C214	Mylar, .0047uf, 400V	C50197-25	Z100 Transformer, 19kc ZZ50210-33
C215	Mica, 3900, 5 %, 500V	C50332-6	Z101 Coil, 38kc ZZ50210-34

